ROYALOHM

SPECIFICATION FOR APPROVAL

TRELIK

Description : Carbon Film Fixed Resistors

Resistance range: 1Ω----10MΩ (Non-Flame Paint)

Royalohm Part no.: CFRF1UJxxxxA10 (CR 1W-SS (3.5 x 10) +/-5% T/B)

Approved by

Parts corresponding to RoHS Compliant: 2005-Apr.-1

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Approved	Checked	Prepared
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Issued Date: 2008/04/04

CHANGE NOTIFICATION HISTORY

Version	Date of Version	History	Remark
1	2008/02/20	1. Resistance range: 1Ω----10MΩ	
		2. Coating paint: Non-Flame	
		3. Finished size: 3.5 x 10 (Unit: mm)	
		4. Lead wire diameter: 0.54 ± 0.05 (Unit: mm)	

Customer: TRELIK	Part No.: CFRF1UJxxxxA10

1. Scope:

This specification for approval relates to Carbon Film Fixed Resistors manufactured by ROYALOHM 's specifications.

2. Type designation:

The type designation shall be in the following form :

(Ex.)	CR	1W-SS	J	220Ω
	Type	Power Rating	Resistance Tolerance	Nominal Resistance

3. Ratings:

Ratings shall be shown in the table 1.

Table 1

Type	CR
Rated Power	1W at 70 ℃
Max. Working Voltage	350 V
Max. Overload Voltage	700 V
Dielectric Withstanding Voltag	350 V
Rated Ambient Temp.	70 ℃
Operating Temp.Range	-55℃ --- +155℃
Resistance Tolerance	± 5%
Resistance Range	1Ω----10MΩ

Cautions for Storage & Application :

If the product storage operation does not control environment such as high Humidity the performance and solderability may badly effected

Suggest for Storage & Application : Humidity less than 45%RH.

3.1 Power rating:

Resistors shall have a power rating based on continuous full load operation at an ambient temperature of 70 ℃. For temperature in excess of 70 ℃ , the load shall be derated as shown in the figure 1.

3.2 Voltage rating:

Resistors shall have a rated direct-current (DC) continuous working voltage or an approximate sine-wave root-mean-square (RMS) alternating-current (AC) continuous working voltage at commercial-line frequency and waveform curresponding to the power rating , as determined from the following formula :

$$RCWV = \sqrt{P \times R}$$

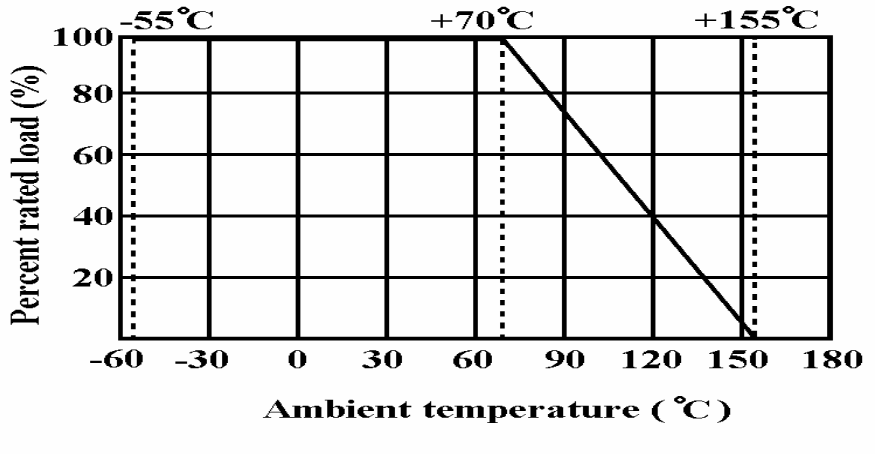
Were : RCWV = Rated DC or RMS AC continuous working voltage at commercial-line frequency and waveform (volt)

P = Power Rating (watt)

R = Nominal Resistance (ohm)

In no case shall the rated DC or RMS AC continuous working voltage be greater than the applicable maximum value

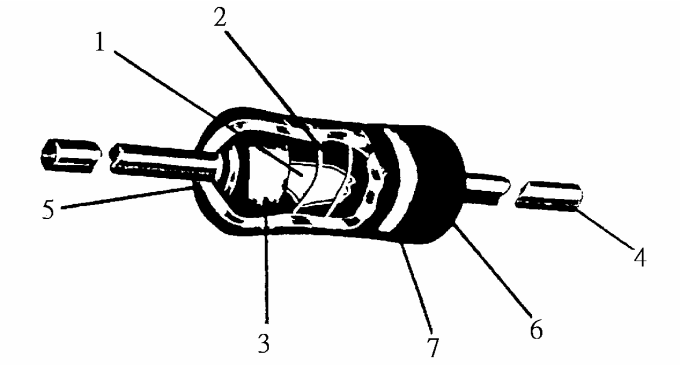
Figure 1.



3.3 Nominal resistance :

Effective figures of nominal resistance shall be in accordance with E-24 series, and resistance tolerance shall be shown by table 1.

4. Construction :



No.	Name	Material
1	Basic Body	Rod Type Ceramics
2	Resistance Film	Carbon Film
3	End Cap	Steel (Tin plated iron surface)
4	Lead Wire	Annealed copper wire coated with tin
5	Joint	By Welding
6	Coating	Insulated & Non-Flame paint (Color : Gray & Green mixed) meeting U L 94 V O standard
7	Color Code	Non -Flame Epoxy Resin

Carbon Film (Non-Flame) Fixed Resistors

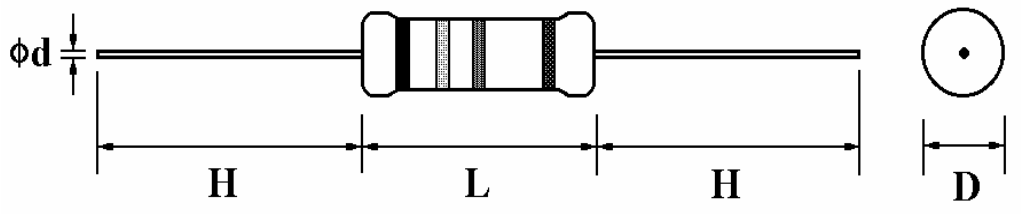
5. Characteristics :

<table>
<tr><th>Characteristics</th><th colspan="2">Limits</th><th>Test Methods
(JIS C 5201-1)</th></tr>
<tr><td>DC. Resistance</td><td colspan="2">Must be within the specified tolerance</td><td>5.1 The limit of error of measuring apparatus shall not exceed allowable range or 5% of resistance tolerance</td></tr>
<tr><td rowspan="6">Temperature coefficient</td><td></td><td></td><td rowspan="6">5.2 Natural resistance change per temp. degree centigrade.
$\frac{R_2-R_1}{R_1(t_2-t_1)} \times 10^6$ (PPM/℃)
R_1: Resistance value at room temperature (t_1)
R_2: Resistance value at room temp. plus 100℃ (t_2)</td></tr>
<tr><td>Resist. Range</td><td>T.C.R. (PPM/℃)</td></tr>
<tr><td>10 Ω</td><td>± 350</td></tr>
<tr><td>11Ω ～ 99K</td><td>±450</td></tr>
<tr><td>100K ~ 1M</td><td>0 ~ -700</td></tr>
<tr><td>1.1M ~10M</td><td>0 ~ -1500</td></tr>
<tr><td>Short time overload</td><td colspan="2">Resistance change rate is ± (1% + 0.05Ω) Max. with no evidence of mechanical damage</td><td>5.5 Permanent resistance change after the application of a potential of 2.5 times RCWV for 5 seconds</td></tr>
<tr><td>Insulation Resistance</td><td colspan="2">Insulation resistance is 20 MΩ Min.</td><td>5.6 Resistors shall be clamped in the trough of a 90° metallic V-block and shall be tested at DC potential respectively specified in the above list for 60 +10/ -0 seconds</td></tr>
<tr><td>Dielectric withstanding voltage</td><td colspan="2">No evidence of flashover mechanical damage, arcing or insulation break down</td><td>5.7 Resistors shall be clamped in the trough of a 90° metallic V-block and shall be tested at AC potential respectively specified in the table 1. for 60 + 10/-0 seconds</td></tr>
<tr><td>Terminal strength</td><td colspan="2">No evidence of mechanical damage</td><td>6.1 Direct load :
Resistance to a 2.5 kgs direct load for 10 secs. in the direction of the longitudinal axis of the terminal leads
Twist test :
Terminal leads shall be bent through 90 ° at a point of about 6mm from the body of the resistor and shall be rotated through 360° about the original axis of the bent terminal in alternating direction for a total of 3 rotations</td></tr>
</table>

Carbon Film (Non-Flame) Fixed Resistors

<table>
<tr><th>Characteristics</th><th>Limits</th><th>Test Methods
(JIS C 5201-1)</th></tr>
<tr><td>Resistance to soldering heat</td><td>Resistance change rate is
± (1% + 0.05Ω) Max. with no evidence of mechanical damage</td><td>6.4 Permanent resistance change when leads immersed to 3.2 to 4.8 mm from the body in 350℃ ± 10 ℃ solder for 3 ± 0.5 seconds</td></tr>
<tr><td>Solderability</td><td>95 % coverage Min.</td><td>6.5 The area covered with a new, smooth clean , shiny and continuous surface free from concentrated pinholes.
Test temp. of solder : 245℃ ± 3℃
Dwell time in solder : 2 ~ 3 seconds</td></tr>
<tr><td>Temperature cycling</td><td>Resistance change rate is
± (1% + 0.05Ω) Max. with no evidence of mechanical damage</td><td>7.4 Resistance change after continuous 5 cycles for duty shown below:
<table>
<tr><th>Step</th><th>Temperature</th><th>Time</th></tr>
<tr><td>1</td><td>-55℃ ± 3℃</td><td>30 mins</td></tr>
<tr><td>2</td><td>Room temp.</td><td>10～15 mins</td></tr>
<tr><td>3</td><td>+155℃ ± 2℃</td><td>30 mins</td></tr>
<tr><td>4</td><td>Room temp.</td><td>10～15 mins</td></tr>
</table></td></tr>
<tr><td>Load life in humidity</td><td><table>
<tr><th colspan="2">Resistance value</th><th>△R/R</th></tr>
<tr><td rowspan="2">Non-Flame type</td><td>＜ 100KΩ</td><td>± 5 %</td></tr>
<tr><td>≧ 100KΩ</td><td>± 10 %</td></tr>
</table></td><td>7.9 Resistance change after 1,000 hours operating at RCWV with duty cycle of (1.5 hours "on", 0.5 hour "off") in a humidity test chamber controlled at 40 ℃ ± 2 ℃ and 90 to 95 % relative humidity</td></tr>
<tr><td>Load life</td><td><table>
<tr><th colspan="2">Resistance value</th><th>△R/R</th></tr>
<tr><td rowspan="2">Non-Flame type</td><td>＜ 100KΩ</td><td>± 5 %</td></tr>
<tr><td>≧ 100KΩ</td><td>± 10 %</td></tr>
</table></td><td>7.10 Permanent resistance change after 1,000 hours operating at RCWV with duty cycle of (1.5 hours "on", 0.5 hour "off") at 70℃ ± 2℃ ambient</td></tr>
<tr><td></td><td></td><td></td></tr>
</table>

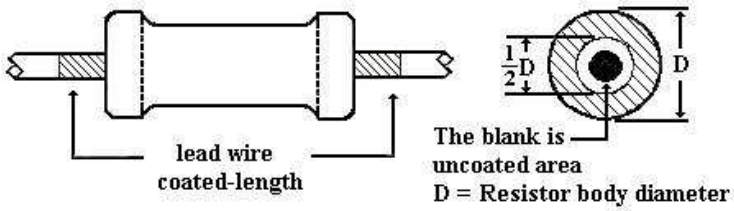
6. Dimension : Unit: mm



Type	Power Rating	D (Max.)	L (Max.)	d ± 0.05	H ± 3
CR	1W-SS	3.5 mm	10.0 mm	0.54 mm	28 mm

Painting method:

Welding point, terminal and lead wire, is permissible to be exposed without the outer coated cover. The extent should be within 1/2 of the are angle.

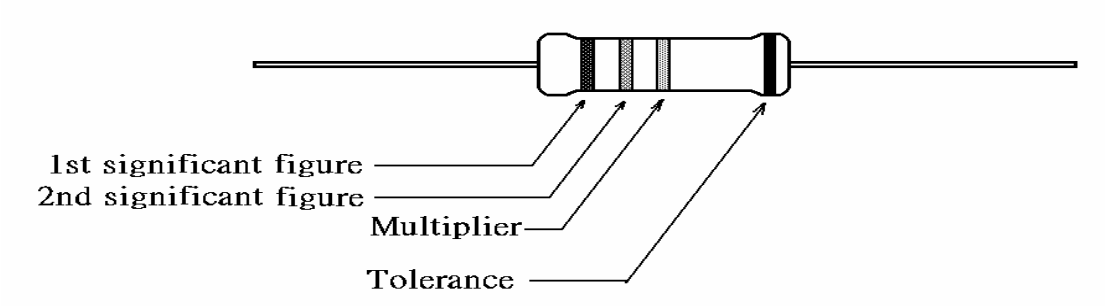


7. Marking :

7.1 Resistor :

Resistors shall be marked with color coding

colors shall be in accordance with JIS C 0802



7.2 Label :

Label shall be marked with following items:

(1) Type and style
(2) Nominal resistance
(3) Resistance tolerance
(4) Quantity
(5) Lot number
(6) PPM

Example :

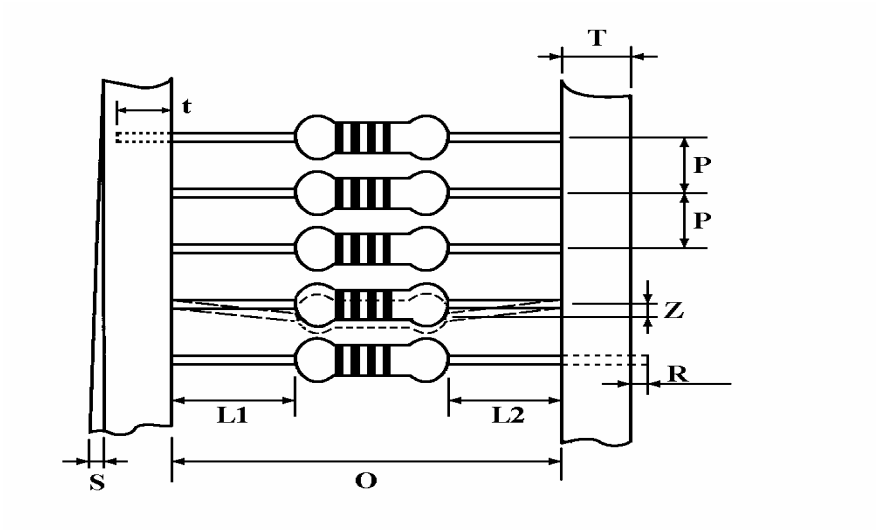
Carbon Film Fixed Resistors

Watt	:	1W-SS	Val	:	220E
Q'TY	:	2,500	Tol	:	5%
Lot	:	813478	PPM	:	

ROYALOHM Pb Free

8. Packing specification :

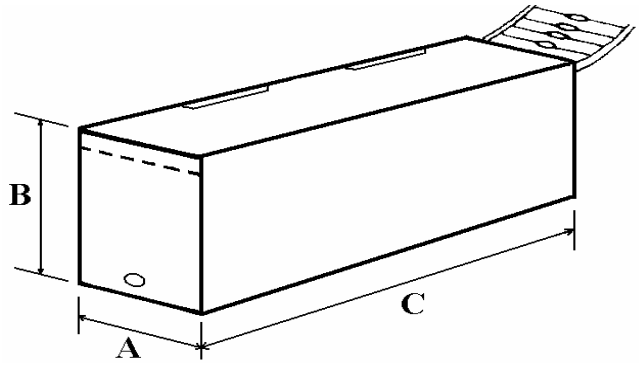
8.1 Taping dimension :



Dimensions (mm)

Type	Style	O	P	L_1-L_2	T	Z	R	t	S
CR-100ss	PT-52	52 ± 1	5 ± 0.3	1 Max.	6 ± 1	1 Max.	0	4 ± 1	0.5 Max.

8.2 Tape in box packing :



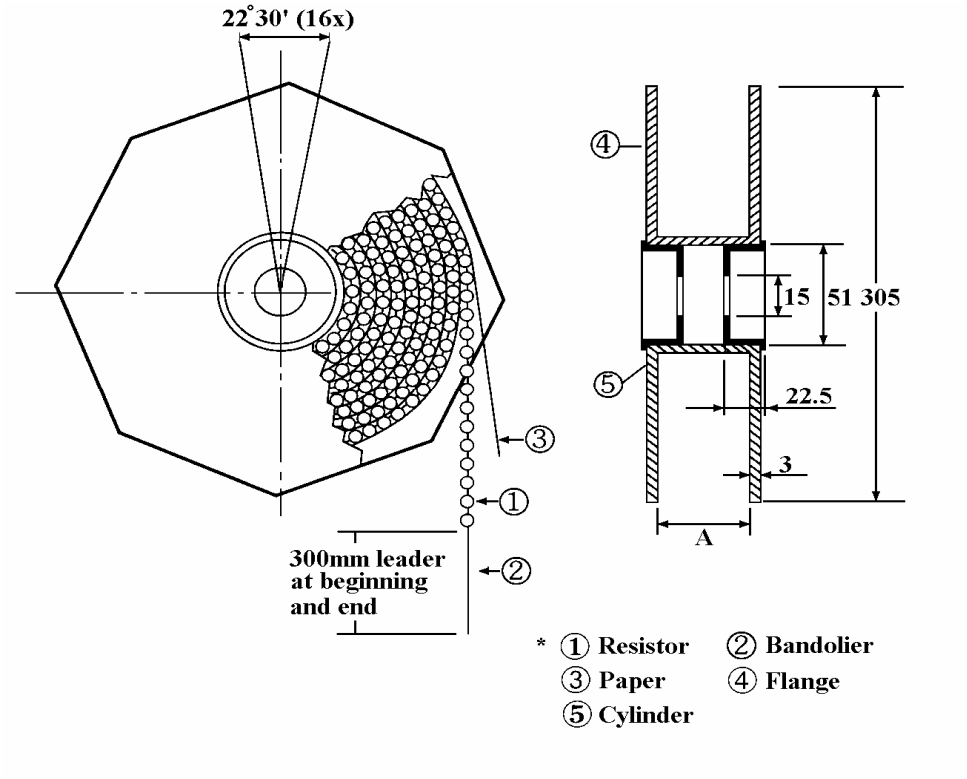
Bandoliers may also be contained in a cardboard box ("Ammopack")

Dimension (mm)

Type	Style	L (C) ± 5	W (A) ± 5	H (B) ± 5	Quantity Per Box (pcs.)
CR-100ss	PT-52	260	75	56	1,000

"Ammopack" is an abbreviation of "ammunition pack"

8.3 Tape on reel packing :

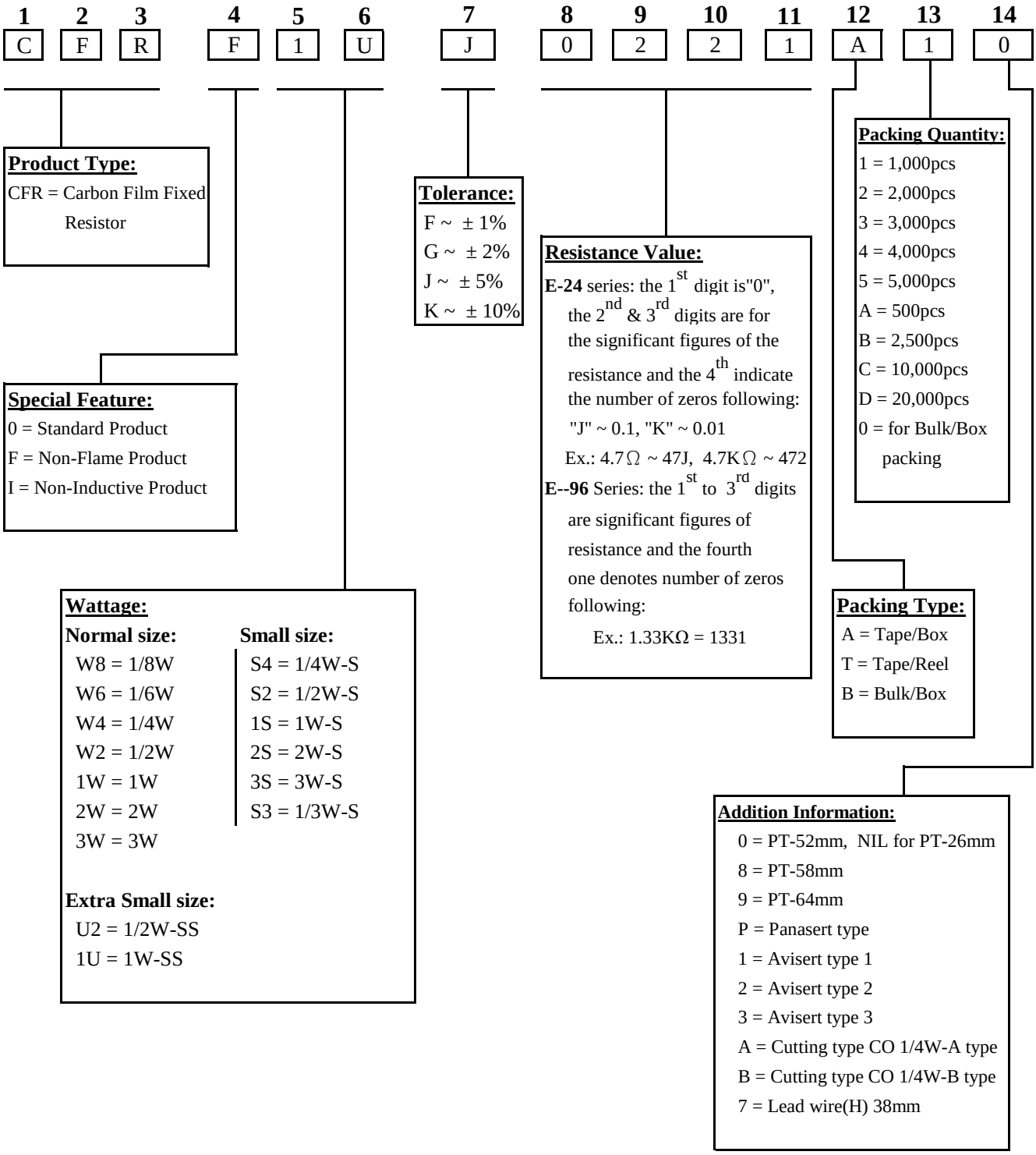


Dimension (mm) :

Type	Style	Across Flange (A)	Quantity Per Reel
CR-100ss	PT-52	73 ± 2	2,500 pcs.

Part Number System

Explanation of Part Number System
(Carbon Film Fixed Resistors)



Sample: CR 1W-SS (3.5x10 Non-Flame) +/- 5% 220Ω T/B 1,000 PT-52mm → CFRF1UJ0221A10